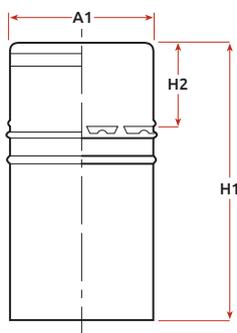


vinotwist

PREMIUM

30 x 60 mm screw cap **with inside thread**

Material	Deep-drawable aluminium Strength 0.23 ± 0.01 mm	
Seals	Optional:	TIN-SARAN SARANEX
	Strength	2.0 ± 0.2 mm
	Storage	5 °C – 35 °C
	Humidity	30 – 80 %
Inner surface	High-grade protective lacquer	
Outer surface/Head	Printing according to the customer requirements up to 3 colours in offset or screen printing, hot printing or embossing (coloured or uncoloured)	
Locking guidelines Standard values	Head pressure	70 – 90 kg
	Application torque	8.5 – 11 kg
	Side pressure- necking rolls	7 – 12 kg
	Opening torque	1.6 – 3.0 Nm
Ø Weight*	1,000 pieces	4.6 kg
*Dependent on use lacquer type and liner		
Package	1,200 pieces per box 24,000 pieces per pallet	



dimensions and tolerances

A1	29.75 mm	± 0.15 mm
H1	59.50 mm	± 0.50 mm
H2	17.50 mm	± 0.30 mm

General recommendations

for the smooth application process of screw capsules with inside thread

1. Inspection of the empty bottles:

Only use new glass! Check the mouth of the bottles for damage (splintering, cracks at the mouth, angle of the lip, orange peel surface, etc.)!

2. Adherence to the filling level:

The filling level can be seen on the edge or bottom of the bottle or on the data sheet and must be adhered to! For example at 20 °C the indication will be 47 mm.

3. Inspection of the closure machine:

Check that the head is tightly screwed on, all the moving parts move easily, the direction of rotation is correct and all settings have been made according to the data sheet!

4. Visual inspection after closure:

Check that the beading is sufficiently deep and that there are no visible optical defects.

5. Storage

Keep bottles upright for 3 to 5 minutes after filling.

6. Inspection of closure quality:

The closure should be easy to open by hand. Check that the sealing disc is properly inserted and that the mouth is clearly visible.

7. Tests while running:

An optical and mechanical test should be repeated every 30 minutes.

8. When filling is finished:

Opened packages should be resealed airtight before storage.



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