vinotwist
Olio

BVS 30 x 60 screw cap with **inside thread and dispenser**

Material	Deep-drawable aluminium Strength 0.23 ± 0.01
Olio	two-part plastic insert
Inner surface	High-grade protective lacquer
Outer surface/Head	Printing according to the customer requirements up to 3 colours in offset or screen printing, hot printing or embossing (coloured or uncoloured)

Capping guidelines maschine dependent values	Head pressure	60 – 90 kg
	Screwing torque	1.1 – 1.8 Nm
	Side pressure-necking rolls	7 – 12 kg

Opening	Opening torque	1.6 – 3.0 Nm

Ø Weight*	1.000 pieces	7.5 kg

*Dependent on lacquering type

Package	1.200 pieces per box 24.000 pieces per pallet
Bottle	bottle mouth according to DIN EN 16293 inner diameter 19.7-20.4 mm
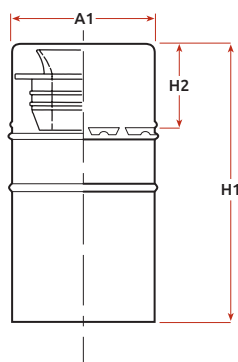
dimensions and tolerances

A1	29.75 mm	± 0.15 mm
H1	59.50 mm	± 0.50 mm
H2	17.50 mm	± 0.30 mm

General recommendations

for a smooth process of screw caps with inside thread

1. Inspection of the empty bottles:

Only use new glass! Check the mouth of the bottles for damage (splintering, cracks at the mouth, angle of the lip, orange peel surface, etc.)!

2. Adherence to the filling level:

The filling level can be seen on the edge or bottom of the bottle or on the data sheet and must be adhered to!

3. Inspection of the capping machine:

Check that the head is tightly screwed on, all the moving parts move easily, the direction of rotation is correct and all settings have been made according to data sheet!

4. Capping:

For a better result press the Olio into the bottle mouth before capping.

5. Visual inspection after closure:

Check the beading is sufficently deep and there should be no optical defects visible.

6. Inspection of closure quality:

The closure should be easy to open by hand.

7. Tests while running:

An optical and mechanical test should be checked frequently.

8. When filling is finished:

Opened packages should be resealed airtight before storage.